

**CLEAN VERSION OF REPLACEMENT PARAGRAPH/SECTION/CLAIM**

**IN THE SPECIFICATION**

1. Please substitute the paragraphs at page 1, lines 3-18:

**--BACKGROUND OF THE INVENTION**

**(a) Field of the invention**

The present invention relates to a trade mark ornamental pattern, and in particular, to a method of forming a trade mark pattern on a ribbon stripe, and the ribbon body will not get out of a covering material.

**(b) Description of the prior art**

In the conventional method of covering a rigid article with a plastic material, the article is placed within a recess of a mold and then the plastic material is injected into the mold. Thus, the surface of the molded article is provided with a specific mark or logo.

However, if a soft ribbon stripe is to be provided with an embedded mark, drawbacks may be encountered. The ribbon stripe is a soft material and the end of the stripe cannot be effectively positioned. Under high pressure ejection process, the molded decoration is exposed from the ribbon stripe body after the molding process. Accordingly, these defect products cause an increase in production cost.--

2. Please substitute the paragraph at page 2, lines 5-18:

--An aspect of the present invention is to provide a method of forming a trade mark decoration on a soft ribbon stripe, comprising the steps of thermal pressing a combination end of the ribbon stripe to cure the texture of the ribbon stripe and increase the gaps of the texture by any suitable known means; fastening the combination end onto a mold; mixing ejection molding material with a material

A<sup>2</sup> similar to or alike the material of the ribbon stripe so that these materials can form as one unit when melt; high pressure ejection molding the ribbon stripe to combine with a primary blank plastic material and a protruded trade mark pattern being formed on the primary blank plastic material; placing the first ejection molded primary blank plastic material into the mold for second ejection molding and the protruded trade mark pattern being located at a recess of the second mold; and processing to a second ejection molding to enclose the primary blank plastic material at the exterior thereof to form an ornamental article. --

Sub B<sup>3</sup> A<sup>3</sup> [3. Please substitute the paragraph at page 6, lines 4-9:]

--In accordance with the present invention, before the injection molding of the primary blank plastic material 22, the material 22 has to be pressed and mixed with ribbon stripes or the like by pressing machine to change the molecular structure of the first injection molding material, so that the molecular structure of the ribbon stripe and the outer enclosed primary blank material are formed as one unit during the process of melting.--

IN THE CLAIM:

Please cancel claims 1-3 without prejudice and substitute therefor the following new claim 4 (in "clean form"):

- A<sup>4</sup> --4. A method of forming a trade mark decoration on a soft ribbon stripe comprising the steps of:
- a) thermal pressing a combination end of the ribbon stripe to cure texture of the ribbon stripe and increase gaps of the texture;